



- (G) Insert the packing (8) between the lens (4) and the interior wall of the insert cup (1) in a normal packing procedure.
- (H) Place the mounting gasket (9) into the flange housing (10). The insert cup (1) can be set in the flange housing (10).
- (I) Place the one piece compression ring (2) on the packing (8) bevelled side down.
- (J) Place the top cushion gasket (3) (smallest ID), on the lens (4) and inside the I.D. of the compression ring (2).
- (K) Take the cap (6) and set it on the insert cup (1). The compression ring (2) must fit into the groove in the cap (6).
- (L) Bolt the cap (6) in place. Bolt pattern NOT SHOWN for mounting sight glass cap (6) to housing (10).
- (M) Insert the compression adjustment screws (5) and tighten incrementally across diameters. This procedure should be followed until all the screws are tight.
- (N) Occasionally, when pressure is applied, the packing (8) will loosen. Should leakage occur, follow the tightening procedure outlined in step (M), until the leakage has stopped.

IF THERE ARE ANY QUESTIONS CALL 1-800-624-9043